



Dart Aerospace Ltd.
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C3-HC

Job Sheet 193893



Part No: C3-HC

Job Qty: 1 pcs

Part Name: C-Series Remote Hook 3,000 lbs Lift Capacity With Cage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/24/19

Job Tracking No:

Due Date: 5/13/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: IPP Rev A 18.03.28 New issue DP Verify DD

Ship Via:

Order
15356

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
95	External Load - 1	1 pcs	5/13/19	5/13/19	0.00	0.50	External Load - 1		
							External Load - 2		Michel
							External Load - 3		
110	QC 5	1 pcs	5/13/19	5/13/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	DC - 1 - B4B	1 pcs	5/13/19	5/13/19	0.00	0.00	DC - 1 - B4B		
							DC - 2 - B4B		
140	Packaging 3-1 - Stock - B4B	1 pcs	5/13/19	5/13/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		



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Container No: S188484



Part: C3 - HC

Job No: 193893

Serial No/Batch: S188484

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/07/19

DAS 30 33

JUN 07 2019

DAS 21 3-55

JUN 07 2019

DAS 30 33

JUN 07 2019

				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150	QC 21 - FG	1 pcs	5/13/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

Part Op 95 - (Small Fab) Assemble the hook into the cage using the hardware called out on the C3-C drawing and torque
 Descriptions: fasteners AN6-17A to 160-190 in. lbs. and C-19-1 to 1100-1300 in. lbs.
 110 - (QC5- Inspect part completeness to step on W/O)
 120 - DC (Document Control) Photocopy blue file and create labels as per O&OPM-C3
 140 - (Identify as per dwg & Stock Location: _____)
 150 - QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
C3	C-Series Remote Hook 3,000 lbs Lift Capacity	1 pcs (1 ea)	95-External Load - 1	S186758
C3-C	Single Cage	1 pcs (1 ea)	95-External Load - 1	S188388

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
95-External Load - 1	C3	1	0	0
	C3-C	1	2	0

Part Specifications	
Specifications could not be found.	

Plex 4/24/19 9:24 AM Dart.Renwick.Jennifer